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(54) Title: SKIN-LIGHTENING COMPOSITION

(57) Abstract: A light colored standardized extract of Emblica officinalis consisting essentially of over 40% by weight of Emblicanin A. Emblicanin B, Pedunculagin and Punigluconin, and not more than about 1% by weight of flavonoids, and methods of producing same. Also disclosed are cosmetic or pharmaceutical compositions comprising the standardized extract and methods of using same to lighten or whiten skin.

#### SKIN-LIGHTENING COMPOSITION

### FIELD OF THE INVENTION

This invention relates to novel skin lightening or whitening or even toning compositions and methods of administering same for their pharmaceutical, cosmetic and aesthetic applications.

### BACKGROUND OF THE INVENTION

As stated in the scientific literature, the type and amount of melanin synthesized by the melanocyte and its distribution pattern in the surrounding keratinocytes determines the actual color of the human skin. Melanin forms through a series of oxidative reactions involving the amino acid tyrosine in the presence of the enzyme tyrosinase. The first step is the most critical because the remainder of the reaction sequences can proceed spontaneously at physiological pH. Thus, tyrosinase converts tyrosine to dihydroxyphenylalanine (DOPA) and then to dapaquinone. Subsequently, dopaquinone converted to dopachrome, through autooxidation, and finally to dihydroxyindole or dihydroxyindole-2-carboxylic acid (DHICA) to form eumelanin (brown-black pigment). The later reaction occurs in the presence of dopachrome tautomerase and DHICA oxidase. In the presence of cysteine or glutathione, dopaquinone is converted to cysteinyl DOPA or glutathione DOPA. Subsequently, pheomelanin, a yellow-red pigment, is formed.

The color of the skin and its intensity therefore depend on the rate of formation of the melanin, its degree of polymerization, the speed of exfoliation and the thickness of the horny layer, i.e. the layer that contains the most pigment. For a more detailed discussion of the pigmentation pathway, attention is invited to "Skin Depigmenting Agents", Michael P. Tabibran M.D., (Medicine Journal, July 8, 2001, Vol. 2, November 7.)

In general, to reduce cutaneous pigmentation, it is necessary to reduce the rate of formation of the melanin by inhibiting the tyrosinase while retarding its polymerization and accelerating the exfoliation of the horny layer.

For purposes of skin lightening or whitening or even toning, topical application of skin lightening or whitening or even toning agent should have a lightening, whitening or even toning effect on the only area to be treated, produce neither irritation nor post-inflammatory secondary pigmentation, and cause neither a systemic depigmenting effect nor an allergic reaction.

In addition, the skin lightening, whitening or even toning should be effective for normal cutaneous pigmentation and its excesses: including but not limited to lentigo senilis, chloasma, hyperpigmentation after use of photosensitizing products, and cicatrical brown spots.

In French patent 2730408 published August 14, 1996, compositions are proposed to regulate cutaneous pigmentation, based on extracts of fruits among which is *Phyllantus emblica* (syn. *Emblica officinalis*). The composition may be based on a dilute-alcoholic extract obtained from the *Phyllantus emblica* or an extract obtained, for example by merely pressing the fruit.

Both the extracts obtained by pressing and the extracts obtained by alcoholic maceration may then be concentrated at a moderate temperature under reduced pressure, preferably less than 50°C, then optionally brought to the dry state by freeze-drying or any other method under reduced pressure and at a temperature that is lower than 50°C so as to avoid degrading the active ingredients of the fruit. In greater detail, examples 3, 6 and 8 of the French patent 2730408 illustrate the manufacture and uses of extracts based on *Phyllantus emblica*.

In this French patent, however, there is no indication of the composition or the chemical nature of the extracts being defined. Conversely, in U.S. Patent 6,124,268, Ghosal, issued September 26, 2000 entitled "Natural Oxidant Compositions, Method For Obtaining Same And Cosmetic, Pharmaceutical and Nutritional Formulations Thereof" there is set forth the chemical composition of extracts of *Emblica officinalis* obtained by extracting the fresh fruit at elevated

temperatures, e.g. 70°C, using a very dilute aqueous or alcoholic-water salt solution, e.g. 0.1 to 5%. By this extraction process, in the presence of sodium chloride, for example, hydrolysis of the glycocidic enzymes in the plant is prevented and the product is protected from microbial infestation.

In the Ghosal patent, the antioxidant blend of the constituents is described under the name of "CAPROS", with claim 8, for example, of the patent setting forth the composition as follows:

An antioxidant blend consisting essentially of, by weight, (1) and (2) about 35-55% of the gallic/ellagic acid derivatives of 2-keto-glucono-δ-lactone; (3) about 4-15% of 2,3-di-O-galloyl-4, 6-(S)-hexahydroxydiphenoylgluconic acid; (4) about 10-20% of 2,3,4,6-bis-(S)-hexahydroxydiphenoyl-D-glucose; (5) about 5-15% of 3',4',5,7-tetrahydroxyflavone-3-O-rhamnoglucoside; and (6) about 10-30% of tannoids of gallic/ellagic acid.@

The common names of the enumerated compounds are (1) and (2) Emblicanin A and Emblicanin B, (3) Punigluconin, (4) Pedunculagin and (5) Rutin. There is no mention of its utility as a skin lightening or whitening or even toning agent has been indicated by Ghosal.

With respect to acceptability of the products of the French and U.S. Patents for the purposes of skin whitening, they have one or more disadvantages.

An object of the present invention, therefore, is to provide a novel composition and method for whitening or lightening or even toning skin for the above described cosmetic and dermatological indications among others.

Upon further study of this application, other objects and advantages of the invention will become apparent.

#### SUMMARY

It has been discovered that a closely related but novel standardized antioxidant composition based on an extract of *Emblica officinalis* provides a more acceptable skin whitening composition and method of use.

The antioxidant composition used in the present invention comprises a modification of the CAPROS composition, comprising a standardized extract of low molecular weight (<1000) hydrolyzable tannins, over 40%, preferably 50-80% w/w of Emblicanin A, Emblicanin B, Pedunculagin, and Punigluconin with low levels (<1%, w/w) of total flavonoids whereby the resultant products of the invention can be made into elegant white to off-white formulations. Such a composition is discussed with greater specificity in pages 28-30 of the August 2001 issue of Soap, Perfumery and Cosmetics, the article having the title Ingredients/Emblica, Bearing Fruit, by Ratan K. Chaudhuri. In that article there is no mention, however, of any flavonoids much less the maximum acceptable amounts in the composition.

According to the present invention, the total flavonoids are maintained at a level which does not impair the desired color, e.g. generally, by weight, less than about 1.0%, preferably less than about 0.8%, and even more preferably less than about 0.6%. In comparison, commercial competitive products have significantly higher contents of total flavonoids and exhibit a significantly darker color. Also, the desired concentrations of the Rutin species of flavonoids (3',4',5',7-tetrahydroxyflavone-3-0-rhamnoglucoside) in the standardized extract are less than 1.0%, less than 0.01%, less than 0.001% and less than 0.0001%, with a value of 0.01 to 0.001% being particularly preferred. The most preferred concentrations of the components are on a percent by weight basis of the total dried extract:

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Product Identity	Most Preferred Concentrations % by weight	
. Emblicanin A	20-35	
Emblicanin B	10-20	
Pedunculagin	15-30	
Punigluconin	3-12	
Total Flavonoids	<1	

The standardized composition may exhibit average percentage deviations from these preferred values of:

Product Identity	Preferred Deviation	Most Preferred Deviation
Emblicanin A	± 10%	± 5%
Emblicanin B	± 10%	± 5%
Pedunculagin	± 10%	± 5%
Funigluconin	± 10%	± 5%
Total Flavonoids	± 10%	± 5%

The antioxidant composition can be obtained by removal of the total flavonoids by reversed-phase column chromatography or HPLC using a solvent system of acetonitrile, water/phosphoric acid (20/80/1) or other solvent combinations as they elute faster than the low molecular-weight tannins. Also, by selection of geographical location, the *Phyllanthus emblica* fruit extract may provide a substantially lower level of the total flavonoids (< 1.0%). It has been observed that medium-sized fruits collected from some parts of eastern India, during October-November, after water extraction and drying, yielded the preferred antioxidant composition as a powder with the desired low content of total flavonoids. Accordingly, by analyzing the total flavonoids content of extracts and selecting such extracts that contain the desired low content of total flavonoids, it is possible to prepare a standardized extract.

In the context of the present invention "flavonoids" include a family of compounds which exhibit a peak at 350 nm when analyzed by UV spectral data. Examples of flavonoids include but are not limited to flavonois and flavones, a species thereof being Rutin as discussed above.

In general, the standardized extract is sold as a powder in packaged form, e.g. in drums, in amounts of generally at least 500 g, with samples weighing about 50 g. Larger or smaller commercial shipments are also possible, the only proviso being that the powder in the package has been analyzed and conforms to the above tabulated specifications. In order to obtain the packaged powder with the desired specifications, an optional process comprises blending different batches of powdered extract, with at least one batch being below specification, but with the blend meeting specifications.

The resultant standardized extract powdery material is then incorporated in a cosmetically or pharmaceutically acceptable carrier, preferably having a pH of about between 3 to 6.5. The carrier is any conventional carrier for topical administration and is preferably employed in a concentration of about 90% to 99.7%, preferably 95 to 99.5. (In other words, the concentration of the antioxidant composition of the present invention is generally about 0.3 to 10% by weight, preferably 0.5 to 5% by weight.)

In addition to or included with the above mentioned disorders for which this invention can be of use, are without limitation: freckles reduction, reduction of yellow mass-tone on Asians skins and inhibition of skin Dischromia related to the aging process, as well as a reduction in redness linked to venous disorders and a reduction in UV-induced pigmentation.

The antioxidant composition and formulation of the present invention can be optionally mixed with other skin whitening agents, either known prior to the present disclosure as well as those which will be invented in the future. For example, the skin whitening products which can be combined include but are not limited to cysteine, 4-thioresorcin, 3-aminotyrosine, 5-hydroxy-2-hydroxymethyl-γ-pyridone, fomesjaponicus and ganoderma extracts, kojic acid, glabridin, liqorice extract, glycyrrhizinic acid, hydroquinone-β-glucoside, catharanthus roseus extract, proteoglycans, proteinase inhibitors, oligopeptides, betaines, and methyl 4-benzyloxy-2-hydroxybenzoate and 4-benzyloxy-2-hydroxybenzoic acid.

In addition to skin whitening activity, the compositions and formulations of the present invention are effective photoprotective agents and can be optionally blended with other photoprotective agents.

As for the optional photoprotective agents, if sunscreens are added, suitable sunscreens include any agent capable of protecting the skin from UV radiation including, for example, butyl methoxydibenzoylmethane, cinoxate, benzophenone-8, homosalate, menthyl anthranilate, octocrylene, ethyhexyl methoxycinnamate, ethylhexyl salicylate, benzophenone-3, ethylhexyl dimethyl PABA, glyceryl PABA, phenylbenzimidazole sulfonic acid, benzophenone-4, ethyhexyl triazone, diethylhexyl butamido triazone, bisimidazylate etc.

For the purposes of providing a topical formulation with the active compound or compounds of the present invention, any of the known topical excipients can be used therewith such as mineral oils, emulsifying agents, preservatives, anti-oxidants, skin penetrants, etc., including but not limited to the various topical excipients which are utilized in the Ghosal patent 6,124,268 and the references discussed above. The compositions can be employed as a typical topical compositions employed in the dermatological and cosmetic field, e.g., lotions, gels, emulsions, sprays, sticks, liposomes, etc.

With respect to the amount of the topical composition which is applied to the skin, it should be a sufficient amount and for a sufficient period of time to visibly whiten the skin. Preferably the topical composition contains an amount of 0.3 to 5.0% by weight of the inventive composition in a formulated product and preferably for at least about once per day for a period of preferably at least about two weeks.

Without further elaboration, it is believed that one skilled in the art can, using the preceding description, utilize the present invention to its fullest extent. The following preferred specific embodiments are, therefore, to be construed as merely illustrative, and not limitative of the remainder of the disclosure in any way whatsoever.

In the foregoing and in the following examples, all temperatures are set forth uncorrected in degrees Celsius; and, unless otherwise indicated, all parts and percentages are by weight.

The entire disclosures of all applications, patents and publications, cited above or below is hereby incorporated by reference.

Examples of lotions include but are not limited to the following formulations:

Table 1

### Moisturizing Lotion with 0.5% Emblica™

INCI NAME	<u>% w/w</u>
Phase A:1500 全国企业的企业的企业	<b>医发展</b>
Water (demineralized)	59.15
Disodium EDTA	0.05
Propylene Glycol	5.00
Phase A-2	
Xantham Gum	0.20
Phase Bis 在 结果的 Experience The Phase Bis 在 Bis Report The Phase Bis Rep	學和智慧研究
PEG-6 stearate, ceteth-20, glyceryl	10.00
stearate, steareth-20, stearic acid	
Stearic Acid	1.00
Hydrogenated castor oil	1.00
Octyldodecyl myristate	8.00
Dimethicone	4.00
Phenyltrimethicone	2.00
Sweet Almond oil	3.00
Phase Cental Example 1995年1995年1995年1995年1995年1995年1995年1995	<b>HARRING MAN</b>
Water (demineralized)	5.00
Phyllanthus emblica fruit extract	0.50
Phase Design The Langue The Lang	語語
Triethanolamine	0.10
Phase E%而於過數學的學學是不過	在影響語歌
Phenoxyethanol, isopropylparaben,	1.00
Isobutylparaben, Butylparaben	
Total	100.00

#### Procedure

Disperse A-2 in A-1 and heat to 70-75°C. Combine B and heat to 70-75°C. Add B to A while stirring. Homogenize until mixture cools to 60°C. At 30°C add phase C. Adjust pH with TEA to 5.0-6.0. Add phase E. Mix until uniform.

Table 2

### Lotion with 0.5% Emblica™

INCI NAME	% w/w
Phase A	100000000000000000000000000000000000000
Water (demineralized)	66.61
Disodium EDTA	0.10
Propylene Glycol	2.00
Sorbitol	2.00
Sodium Lauryl Sulfate	0.15
Phase B.《品质》的一种是这种的	
Glyceryl stearate	5.00
Stearic acid	1.00
Persea Gratissima (Avocado) oil	15.00
Unsaponifiables	
Beeswax	1.50
PhaseCt	grani di sala sala na manana
	<b>计算机型</b>
Water (demineralized)	5.00
Phyllanthus emblica fruit extract	0.50
Phase D	
Triethanolamine	0.14
Phase Eight And	<b>经的新型的</b>
Propylene glycol, DMDM Hydantoin,	1.00
Methylparaben	
Total	100.00

Procedure
Combine A and heat to 70-75°C. Combine B and heat to 70-75°C. Add B to A while stirring. Add phase C at 30°C. Adjust pH to 5:0-6.0 with phase D. Add phase E. Mix until uniform.

Table 3

## Lotion with Emblica™ (O/W)

INCI NAME	% w/w
Phase A. H. 1987 A. H.	THE RESERVE THE
Paraffinum Liquidum (Mineral Oil)	8.00
Trilaureth-4 Phosphate	1.50
Polyglyceryl-2 Sesquiisostearate	2.00
Isopropyl Palmitate	6.00
Octyl Stearate	5.00
Carbomer	0.40
Phase B 30 September 1997	<b>学学证明</b>
Glycerin	3.00
Preservatives	q. s.
Water (demineralized)	68.60
Phase Children William Bridge	與資本的信息
Water (demineralized)	5.00
Phyllanthus emblica fruit extract	0.50
Phase Discussion 中央中央企業的企業	海河南海州
Triethanolamine	q. s.
Total	100.00

### <u>Procedure</u>

Mix phases A and B separately. Add phase B into A. Add phase C. Neutralize with phase D. Homogenize.

### Note

PH= 6.00

Viscosity 5200mPa.s (Brookfield RVT, T-B, 10rpm)

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Table 4

### Lotion with 1.0% Emblica™

INCI NAME	<u>% w/w</u>
Phase A State Stat	<b>建建筑建设</b>
Water (demineralized)	65.97
Disodium EDTA	0.10
Propylene Glycol	2.00
Sorbitol	2.00
Sodium Lauryl Sulfate	0.15
Phase B. A.	THE SHARE SHE
Glyceryl stearate	5.00
Stearic acid	1.00
Persea Gratissima (Avocado) oil	15.00
Unsaponifiables	
Beeswax	1.50
Phase Cally Line 15 15 15 15 15 15 15 15 15 15 15 15 15	<b>对新洲城</b>
Water (demineralized)	5.00
Phyllanthus emblica fruit extract	1.00
Phase D 部件的使用证据等等可能是可能的	的問題的問題
Triethanolamine	0.28
Phase E. C. S.	の理論を開発
Propylene glycol, DMDM Hydantoin,	1.00
Methylparaben	
Total	100.00

Procedure
Combine A and heat to 70-75°C. Combine B and heat to 70-75°C. Add B to A while stirring. Add phase C at 30°C. Adjust pH to 5.0-6.0 with phase D. Add phase E. Mix until uniform.

Table 5

### Skin Lightening Lotion

INCI NAME	% w/w
Phase A-1。这个数据的一个	即是如思考的
Water (demineralized)	55.05
Disodium EDTA	0.05
Propylene Glycol	5.00
Phase A-2沿海湖南西海流流海海海沟海沿海	的自己的原理
Xantham Gum	0.25
Magnesium aluminum stearate	. 0.40
《Phase B来》於是由語語與理學的學的學	到性地面影響
Cetearyl alcohol and cetearyl glucoside	7.00
Apricot kernel oil	10.00
Octyl stearate	3.00
Dimethicone	6.00
Phase C 编码 计算法 电影	<b>建筑和精制的</b>
Water (demineralized)	10.00
Phyllanthus emblica fruit extract	2.00
Phase Dealers in the Company of the	SPECIAL PROPERTY.
Triethanolamine	0.25
Phase Eparting 1995年 19	
Phenoxyethanol, Isopropylparaben,	1.00
isobutylparaben, Butylparaben	
Phase Feeding Manager To The Page To The	<b>医性性性</b>
Fragrance	0.25
Total	100.00

### **Procedure**

Disperse A-2 in A-1 and heat to 70-75°C. Combine B and heat to 70-75°C. Add B to A while stirring. Homogenize until mixture cools to 60°C. At 30°C add phase C. Adjust pH with TEA to 4.0-5.0. Add phase E. Add F. Mix until uniform.

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Table 6

### Skin Lightening Lotion

INCI NAME	<u>% w/w</u>
Phase A-1	<b>以外的时间</b> 是国
Water (demineralized)	56.18
Disodium EDTA	0.05
Propylene Glycol	5.00
Phase A-2 The last th	的 第一章 第一章 第一章 第一章 第一章 第一章 第一章 第一章
Xantham Gum	0:25
Magnesium aluminum stearate	0.40
Phase B	
Cetearyl alcohol and cetearyl glucoside	7.00
Apricot kernel oil	10.00
Octyl stearate	3.00
Dimethicone	6.00
and being being the self-to-	rumusta i i immi dan este inte
Phase Carry Control of the Control o	
Water (demineralized)	10.00
Phyllanthus emblica fruit extract	1.00
Phase Durant State of the State	
Triethanolamine	0.12
Phase E. Ph	
Phenoxyethanol, Isopropylparaben,	- 1.00
Isobutylparaben, Butylparaben	
Phase Facility of the	<b>新型等</b>
Fragrance	0.25
Total	100.00

### <u>Procedure</u>

Disperse A-2 in A-1 and heat to 70-75°C. Combine B and heat to 70-75°C. Add B to A while stirring. Homogenize until mixture cools to 60°C. At 30°C add phase C. Adjust pH with TEA to 4.0-5.0. Add phase E. Add F. Mix until uniform.

Table 7

### Lotion with 0.2% Emblica

### Formulation # EUS 18-87

INCI name	% w/w
Phase A	
Water (demineralized)	60.73
Na2 EDTA	0.05
Propylene Glycol	5.00
Phase B	1
PEG-6 Stearate and Ceteth-20 and	-
Glyceryl Stearate and Steareth-20	10.00
Glyceryl Stearate and PEG-100 Stearate	6.00
Stearyl alcohol	3.00
Dimethicone	4.00
Phase C	7.00
Water (demineralized)	10.00
Emblica oficinalis fruit extract	0.20
Phase D	
Triethanolamine	0.02
Phase E	
Phenoxyethanol and Isopropylparaben	
and Isobutylparaben and Butylparaben	1.00
Total	100.00

### Procedure:

Combine A and heat to 70-75°C.

Combine B and heat to 70-75°C.

Add B to A under agitation.

Homogenize mixture.

Add C at 40°C.

Adjust pH to 4.0-5.0 with D.

Add E. Mix until mixture reaches RT.

Table 8

### Lotion with 0.5% Emblica

## Formulation # EUS 18-89

· INCl name	% w/w
Phase A	
Water (demineralized)	60.39
Na2 EDTA	0.05
Propylene Glycol	5.00
Phase B	
PEG-6 Stearate and Ceteth-20 and	
Glyceryl Stearate and Steareth-20	10.00
	·
Glyceryl Stearate and PEG-100 Stearate	6.00
Stearyl alcohol	3.00
Dimethicone	4.00
Phase C	
Water (demineralized)	10.00
Emblica oficinalis fruit extract	0.50
Phase D	}
Triethanolamine	0.06
Phase E	
Phenoxyethanol and Isopropylparaben	
and Isobutylparaben and Butylparaben	1.00
Total	100.00

### Procedure:

Combine A and heat to 70-75°C.
Combine B and heat to 70-75°C.
Add B to A under agitation.
Homogenize mixture.
Add C at 40°C.
Adjust pH to 4.0-5.0 with D.
Add E. Mix until mixture reaches RT.

### Comparison Of Preferred Embodiments Versus Commercial Compositions

In the following tables there are presented representative analyses of components of Applicants' products versus commercial products, and also a table which compares the absorbances of Applicants' product versus the commercial products. The latter table is important for it demonstrates that products of the invention have a lighter color and can be formulated into aesthetically superior products than the commercial extracts. As such, the following tables are self-explanatory.

Table I

Percentage Total Flavonoids (%w/w) Present in the Product of Present Invention vs.

Commercial Products

Examples	Supplier	Lot Number	% Flavonoids
1	Present Invention	CA 0107009	0.93
2	Present Invention	CA 0107010	0.91
<b>3</b>	Present Invention	CA0107011	0.84
4	Present Invention	CA 0107012	0.88
5	Present Invention	8001 .	0.46
6	Present Invention	KAMJ-544	0.68
7	Ayush Herbs, Inc., USA	Ay/Amla/00461	7.77
8	Geni, Inc., USA*	AML-01	2.75
9	Geni, Inc., USA	AME-T1	4.06
10	Geni, Inc., USA	AME-T2	3.41
11	Rose Color, Inc., USA	R-8 .	1.91
12	Tripple Crown America, Inc. USA	EO-0525	3.02
13	Tripple Crown America, Inc. USA	EO-0792	2.7
14	Tripple Crown America, Inc. USA	EO-1584	2.89

### Method of Analysis

Quantification of total flavonoids was done using Rutin as an external standard and by calculating % area of peaks.

Solvent system: Acetonitrile:Water:Phosphoric acid(20:80:1)

Flow rate: 0.8 ml/mim

Column: Merck-Hilbar® Prepacked Column RT 250-4, LiChrosorb® RP-18

Detection: UV detector at 350 nm

Table II

<u>Percentage Total Low Molecular-Weight (<1.000) Tannins Present in the Product of Present Invention vs. Commercial Products</u>

Supplier	Lot Number	% Low Molecular-Weight Tannins in the Product
Present Invention	CA 0012006	75.48
Present Invention	CA 0107010	72.94
Present Invention	CA0106007	75.48
Present Invention	CA0008002	67.53
Present Invention	4001	67.73
Ayush Herbs, Inc., USA	Ay/Amla/00461	9.03
Geni, Inc., USA*	AML-01	44.17
Geni, Inc., USA	AME-T1	17.20
Geni, Inc., USA	AME-T2	18.00
Rose Color, Inc., USA	R-8	23.40
Tripple Crown America, Inc. USA	EO-0525	29.60
Tripple Crown America, Inc. USA	EO-0792	28.91
Tripple Crown America, Inc. USA	EO-1584	29.49

Table III

Percentage Low Molecular-Weight (<1.000) Tannins Present in the Product of Present Invention vs. Commercial Products

Product Lot Number	Emblicanin A	Emblicanin B	Punigluconin	Pedunculagin
CA 0012006	22.47	17.11	10.16	25.73
CA 0107010	26.59	14.86	10.32	21.17
CA0106007	27.95	16.36	8.20	24.81
CA0008002	21.84	16.29	7.61	21.79
4001	29.32	14.91	4.79	18.72
Ay/Amla/00461	4.55	2.30	1.92	0.27
AML-01*	18.10	12.14	9.43	4.50
AME-T1	8.27	2.93	3.11	2.88
AME-T2	8.58	3.07	3.23	3.12
R-8	9.79	7.94	5.31	0.36
EO-0525	9.94	9.25	9.49	0.92
EO-0792	9.21	9.78	8.83	1.09
EO-1584	10.35	9.29	8.78	1.08

<sup>\*</sup>This product is very dark and difficult to formulate with due to a large amount of water-insoluble polymeric tannins. The relatively light colored products of this invention have a relatively small amount of such water-insoluble polymeric tannins and as such, they do not materially affect the advantages of the invention, namely the desired light color and relative ease of formulations.

Table IV

# <u>Comparative Color Profile of Products Obtained from the Present Invention vs.</u> <u>Commercially Available Products</u>

No.	Supplier	Lot Number	Absorbance (optical density) at different wavelengths (λ)					
	- appiloi	LOCINDO	350	410	470	19ths (A) 530		CEO
1	Present Invention	CA 0107009	.621	.152	.037	.033	590 .012	650
2	Present Invention	CA 0107010	.644	.153	.036	.028	.020	.004
3	Present Invention	CA0107011	.604	.140	.036	.020	.004	.004
4	Present Invention	CA 0107012	.530	.124	.019	.012	.005	.002
5	Present Invention	CA0008002	.595	.196	.063	.035	.021	.021
6	Present Invention	CA0012006	.558	.180	.048	.024	.012	.006
7	Ayush Herbs, Inc.,	Ay/Amla/00461	>2.25	1.43	.692	.396	.285	.248
_	USA							
8 .	• • • • • • • • • • • • • • • • • • • •	- AML-01	>2.25	1.08	.600	.375	.250	.175
9	Geni, Inc., USA	AME-T1	>2.25	1.27	.540	.311	.195	.150
10	Geni, Inc., USA	AME-T2	>2.25	1.29	.680	.448	.332	.274
11	Rose Color, Inc., USA	R-8	>2.25	.999	.148	.074	.351	.036
12	Tripple Crown America, Inc. USA	EO-0525	>2.25	1.15	.672	.474	.364	.276
13	Tripple Crown America, Inc. USA	EO-0792	>2.25	1.73	1.05	.776	.606	.504
14	Tripple Crown America, Inc. USA	EO-1584	>2.25	1.33	.800	.575	.475	.35

### Method of Analysis

Test compounds (0.5g) were weighed and dissolved in distilled water (100 ml) by sonicating for 10 min to give a final concentration of 0.5% (w/v). The resulting solution was filtered and the absorbance was recorded between  $\lambda$  350 to 650 nm, against distilled water in a DU-64 Spectrophotometer.

#### Results

Six samples (# 1-6) of the present invention clearly exhibit much less absorbance values at the six different wavelengths (350 – 650 nm) determined in the study. All other samples (# 7-14) exhibit much higher absorbance values at the respective wavelengths studied than any other samples of the present invention.

#### Conclusion

The study clearly indicates the color intensity of competitive materials is five to over ten times nigher in the wavelengths studied. Formulated products containing these materials is found to be much darker (unacceptable to consumers and have limited shelf life) color even at low concentrations (~0.1%) whereas formulated products prepared using the material of the present invention have much better color at any level (~0.1 to 3% level).

Accordingly, preferred subgeneric aspects of this invention include but are not limited to standardized extracts having an absorbance (optical density) of 0.8 maximum in the UV region at wavelength 350 nm and/or a maximum of 0.3 in the UV region at wavelength 410 nm and/or a maximum of 0.1 nm in the UV region at wavelength 470 nm and/or a 0.08 maximum in the UV region at wavelength 530 nm, and/or a maximum of 0.09 in the UV region at wavelengths 590 nm and/or a maximum of 0.02 in the UV region at wavelength 650 nm. Thus, comprehensive embodiments of standardized extracts as related to absorbances are those standardized extracts having 2, 3, 4, 5 or 6 of the above absorbances, with the most comprehensive having in the UV region a maximum optical density of 0.8 at wavelength 350 nm, a maximum optical density of 0.3 at wavelength 410 nm, a maximum optical density of 0.1 at wavelength 470 nm, a maximum optical density of 0.08 at wavelength 530 nm, a maximum optical density of 0.09 at wavelength 590 nm and a maximum optical density of 0.02 at wavelength 650 nm.

### Clinical Example

Thirteen Hispanic and thirteen Asian human volunteers were treated with a test formulation tabulated on the following page entitled "Formulation Used For Clinical Testing (EMBLICA®)".

The test formulation was applied to both the right and left upper arms of the volunteers at a rate of 0.05 ml twice daily for 12 weeks. The results were represented using the individual typology angle (COLIPA SPF test method); measured by chromometric measurement.

Table 9

FORMULATION USED FOR CLINICAL TESTING (EMBLICA®)

Formulation # EUS 17-99 (2%	Emblica)	
INCI name	% w/w	1.75kg
Phase A		· .
Water (demineralized)	58.70	1027.25
Na2 EDTA	0.05	0.88
Propylene Glycol	5.00	87.50
Phase B		
PEG-6 Stearate and Ceteth-20 and	1	
Glyceryl Stearate and Steareth-20	10.00	175.00
Glyceryl Stearate and PEG-100 Stearate	6.00	105.00
Stearyl alcohol	3.00	52.50
Dimethicone .	4.00	70.00
Phase C		
Water (demineralized)	10.00	175.00
Phyllanthus emblica fruit extract	2.00	35.00
Phase D	·	
Trethanolamine	0.25	4.38
Phase E		
Phenoxyethanol and Isopropylparaben		
and Isobutylparaben and Butylparaben	1.00	17.50
Total	100.00	1750.00

The preceding examples can be repeated with similar success by substituting the generically or specifically described reactants and/or operating conditions of this invention for those used in the preceding examples.

The entire disclosure of all applications, patents and publications, cited above or below, are hereby incorporated by reference.

From the foregoing description, one skilled in the art can easily ascertain the essential characteristics of this invention and, without departing from the spirit and scope thereof, can make various changes and modifications of the invention to adapt it to various usages and conditions.

### Claims

1. A light colored standardized extract of Emblica officinalis consisting essentially of

over 40% by weight of Emblicanin A. Emblicanin B, Pedunculagin and Punigluconin, and not more than about 1% by weight of flavonoids.

- 2. A standardized extract according to claim 1 consisting essentially of by weight 50-80% of Emblican A, Emblican B, Pedunculagin and Punigluconin.
- 3. A standardized extract according to claim 1 consisting essentially of by weight: 20-35% Emblicanin A, 10-20% Emblicanin B, 15-30% Pedunculagin and 3-12% Punigluconin.
  - 4. A standardized extract according to claim 1 packaged in powder form.
  - 5. A standardized extract according to claim 3 packaged in powder form.
- 6. A standardized extract according to claim 4 wherein the powder weighs at least 500 g.
- 7. A standardized extract according to claim 5 wherein the powder weighs at least 500 g.
- 8. A method of producing the standardized extract of claim 6 comprising selecting at least one extract containing not more than 1% by weight of flavonoids and packaging said at least one extract in powder form.
- 9. A method according to claim 8 further comprising prior to said selecting, analyzing said extract to determine the content of flavonoids.
- 10. A composition comprising a standardized extract according to claim 1 and a cosmetically or pharmaceutically acceptable carrier.
- 11. A composition according to claim 10 wherein the content of said standardized extract is about 90-99.7% by weight.

12. A composition according to claim 10 further comprising a skin-whitening agent different from said standardized extract.

- 13. A composition according to claim 10 further comprising a photoprotective agent different from said standardized extract.
- 14. A method of lightening or whitening or even toning skin color comprising topically administering a composition according to claim 11 to skin in a sufficient amount and for a sufficient amount of time to visibly whiten or lighten or even toning the skin.
- 15. A standardized extract according to claim 1 wherein the content of Rutin is less than 0.01% by weight.
- 16. A standardized extract according to claim 2 wherein the content of Rutin is less than 0.01% by weight of Rutin.
- 17. A standardized extract according to claim 3 wherein the content of Rutin is less than 0.01% by weight of Rutin.
- 18. A composition comprising a standardized extract according to claim 15 and a cosmetically or pharmaceutically acceptable carrier.
- 19. A composition comprising a standardized extract according to claim 16 and a cosmetically or pharmaceutically acceptable carrier.
- 20. A composition comprising a standardized extract according to claim 17 and a cosmetically or pharmaceutically acceptable carrier.
- 21. A standardized extract according to claim 1 having an absorbance (optical density) of 0.8 maximum in the UV region at wavelength 350 nm.
- 22. A standardized extract according to claim 1 having an absorbance (optical density) of 0.3 maximum in the UV region at wavelength 410 nm.
- 23. A standardized extract according to claim 1 having an absorbance (optical density) of 0.1 maximum in the UV region at wavelength 470 nm.

24. A standardized extract according to claim 1 having an absorbance (optical density) of 0.08 maximum in the UV region at wavelength 530 nm.

- 25. A standardized extract according to claim 1 having an absorbance (optical density) of 0.09 maximum in the UV region at wavelength 590 nm.
- 26. A standardized extract according to claim 1 having an absorbance (optical density) of 0.02 maximum in the UV region at wavelength 650 nm.
- 27. A standardized extract according to claim 1 having maximum absorbances (optical density) in the UV region of 0.8 at wavelength 410 nm, 0.1 at wavelength 470 nm, 0.08 at wavelength 530 nm, 0.09 at wavelength 590 nm, and 0.02 at wavelength 650 nm.
- 28. A method of lightening or whitening or even toning skin color according to claim 14, said composition further containing a pharmaceutically or cosmetically acceptable carrier.
- 29. A method of lightening or whitening or even toning skin color according to claim 14, said composition further containing one or more sunscreen agents different from said standardized extract.
- 30. A method of lightening or whitening or even toning skin color according to claim 14, said composition further containing one or more antioxidants different from said standardized extract.
- 31. A method of lightening or whitening or even toning skin color according to claim 14, comprising one or more antioxidants and sunscreen agents different from said standardized extract.
- 32. A method of lightening or whitening or even toning skin color according to claim 14, comprising one or more skin lightening or whitening or toning agents different from said standardized extract.

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## INTERNATIONAL SEARCH REPORT

intern pal Application No PCT/EP 03/00401

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A. CLASSI IPC 7	FICATION OF SUBJECT MATTER A61K7/48			
According to	o International Patent Classification (IPC) or to both national classific	cation and IPC		
B. FIELDS	SEARCHED			
Minimum do IPC 7	ocumentation searched (classification system followed by classificat $A61K$	tion symbols)		
	lion searched other than minimum documentation to the extent that			rched
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which i citation "O" docume	int which may throw doubts on priority claim(s) or is cited to establish the publication date of another in or other special reason (as specified) entrefering to an oral disclosure, use, exhibition or	involve an inventive "Y" document of particul cannot be consider document is combi-	e step when the docu lar relevance; the cial red to involve an inve- ned with one or more	ment is taken alone imed invention ntive step when the other such docu-
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	European Patent Office, P.B. 5816 Patentlaan 2 NL – 2280 HV Rijswijk Tel. (+31–70) 340–2040, Tx. 31 651 epo nl, Fax: (+31–70) 340–3016	Fischer,	, J.P.	

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